

ZINC RICH EPOXY ESTER PRIMER

Grey

Flat 23°c

3hrs

10°c

25 hrs

40 hrs

4 days

56±5% 60-70 microns

 $1.65 \pm 0.1 \text{ gr/cm}^3$

9.3 m²/lit (at 60µ d.f.t)

Conventional spray ,brush ,

25°c

10 hrs

24 hrs

40°c

by solvent release and chemical reaction with O2

5 hrs

12 hrs

Airless spray or roller

FARCO THINN 15 FARCO CLEAN 15

Product information

- 1-Good adhesion to substrate.
- 2-Tough and durability of film
- 3- High corrosion resistance
- 4- water and solvents resistance.

Physical data

Colour: Finish:

Flash point:
Volume solids:

D.f.t: Specific gravity: Theoretical coverage:

Drying time at 25° c

Touch dry:
Dry to handle:

Full cure:

Application methods:

Component:

Recoat intervals*: (mild condition): Min: Max:

Recommended thinner: Recommended cleaner:

Curing mechanism:

Substrate: blasted substrate sa2½.

*: For recoating the surface should be free of dust ,grease and contamination.

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Typical uses

As a primer coat in industrial structures such as tanks, refineries and bridges.

Application information

This Rangan Far's product is an epoxy ester primer coat for industrial and marine use.

To obtain the maximum performance for which this product is formulated, strict adherence to all application, instructions, precautions, conditions and limitations is necessary.

Application equipment

The following equipment is listed as a guide and suitable equipment from other manufactures may be used. Adjustments of pressure and change of tip size may be needed to obtain the proper spray characteristics.

- 1-Airless spray:standard airless spray equipment having a 28:1 or higher pump ratio and a fluid tip with a 0.33 to 0.66 mm orifice.
- 2-Conventional spray:industrial equipment with suitable aircap having a fluid tip with a 2-2.2 mm orifice .
- 3- Mixer
- 4-Brush

Caution

- 1-Handle with care.
- 2-Avoid inhalation of possible solvent vapours or paint mist, as well as paint contact with skin and eyes.
- 3-Apply only in well ventilated areas and ensure that adequate forced ventilation exists when applying paint In confined spaces or when the air is stagnant.
- 4-Always take precautions against the risks of fire and explosions.

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5-Harmful or fatal if swallowed, immediately seek medical assistance if swallowed.

6-Use fresh air masks and explosion proof equipment.

Application procedure

- 1-FLush equipment with recommended cleaner before use.
- 2-Stir paint for 5 minutes.
- 3- Thinning with FARCO THINN 15 as needed for workability.
- 4-Apply a wet coat in even, parrallel passes.overlap each pass 50% to avoid bare areas,pinholes or holidays.
- 5-Small damaged or bare areas and random pinholes or holidays can be touched up by brush.
- 6-Clean all equipment with recommended cleaner immediately after use.

Environmental condition

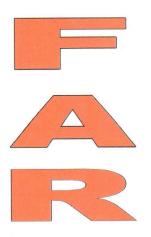
Environmental temperature must be 10-40°c.
Surface temperatures must be at least 3°c above dew point to prevent condensation. At freezing temperatures surface must be free of ice and relative humidity below 80 %.

Surface preparation

The surface must be clean and dry .All dirt grease and other foreign materials `should be removed .blasting to standard Sa 2.5 – Sa3SIS 05 5900 , ISO 8501-1.

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